

Investigating the opportunities for critical minerals in tailings and mine waste

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ASX: COB

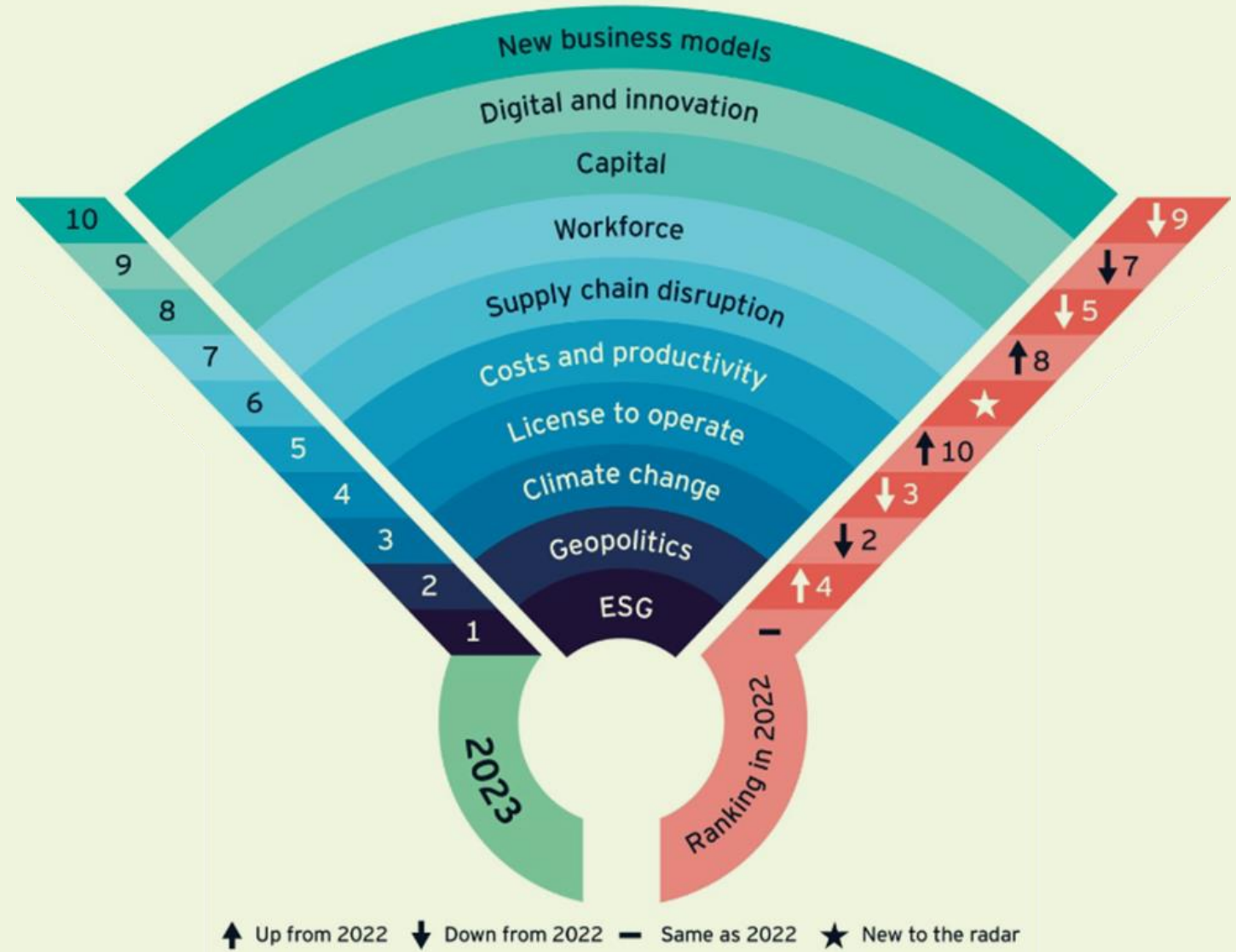


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EY Top 10 Risks to Mining 2023



Mining and the Circular Economy

“In the current linear mining value chain, mine waste is considered ... a business liability. Employing circular economy principles can redefine the liability to an asset, through the recycling, repurposing or reprocessing of material back into a circular mining value loop.”

– L. Nichols (2022)

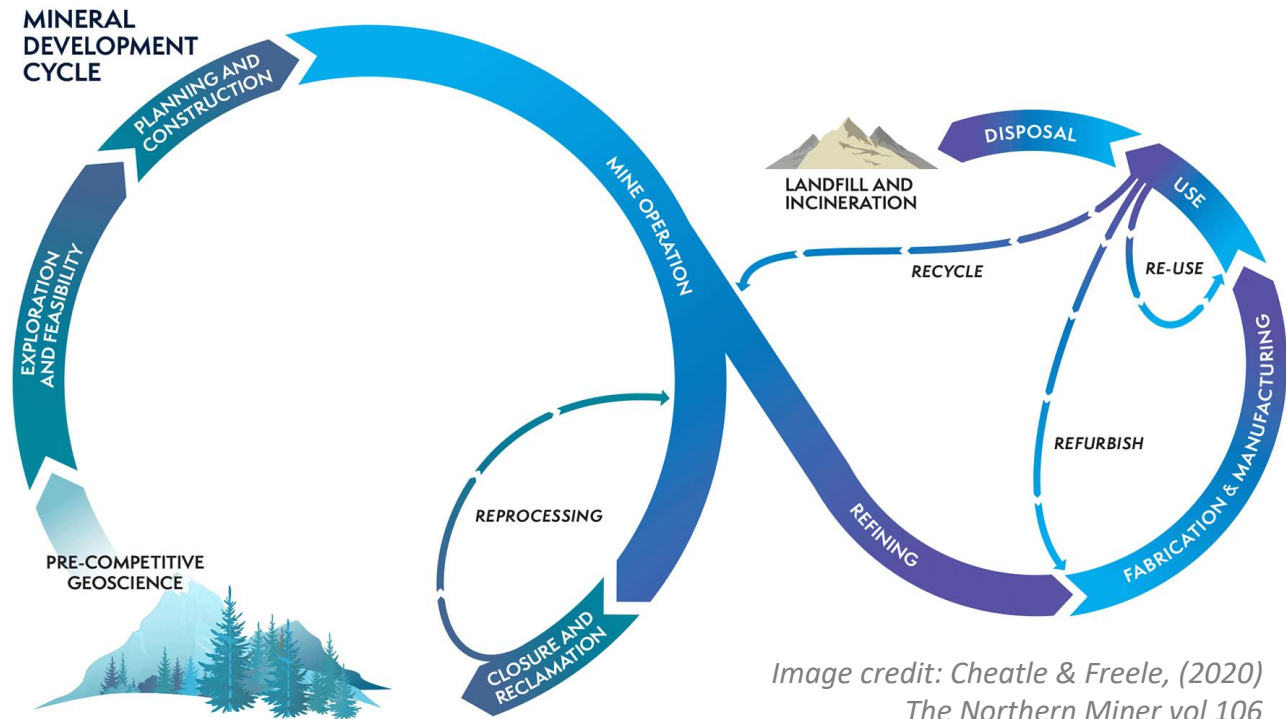


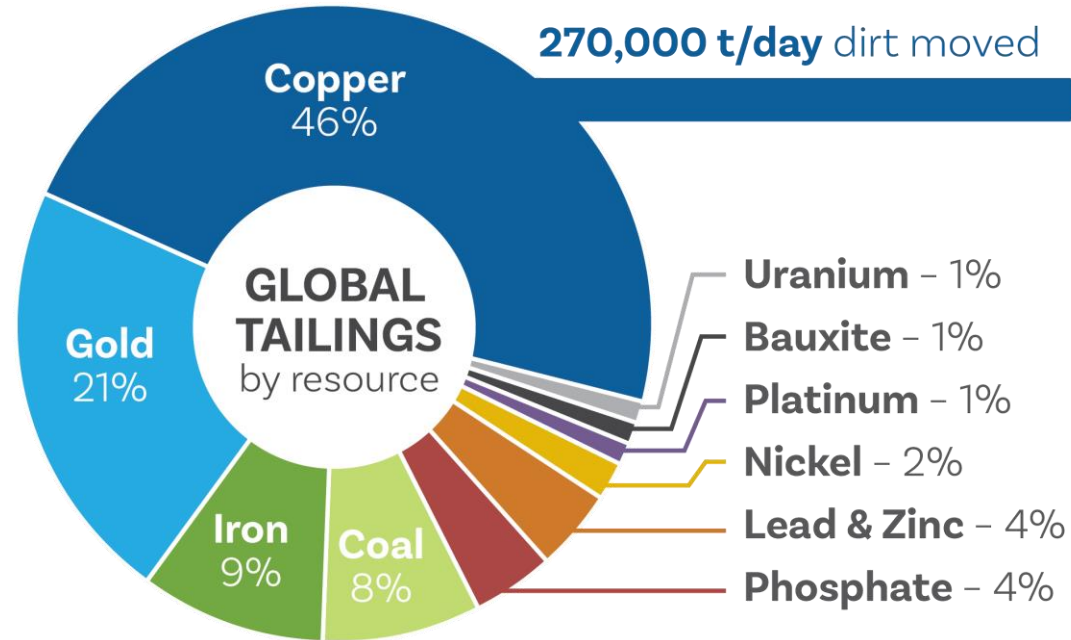
Image credit: Cheadle & Freele, (2020)
The Northern Miner vol 106



Size of the Problem

For Copper processing

- **Processed material:** 90,000t/day
- **Process water:** 114,000m³/day
- **Concentrate:** 1,750t/day



Average global **Cu grade**



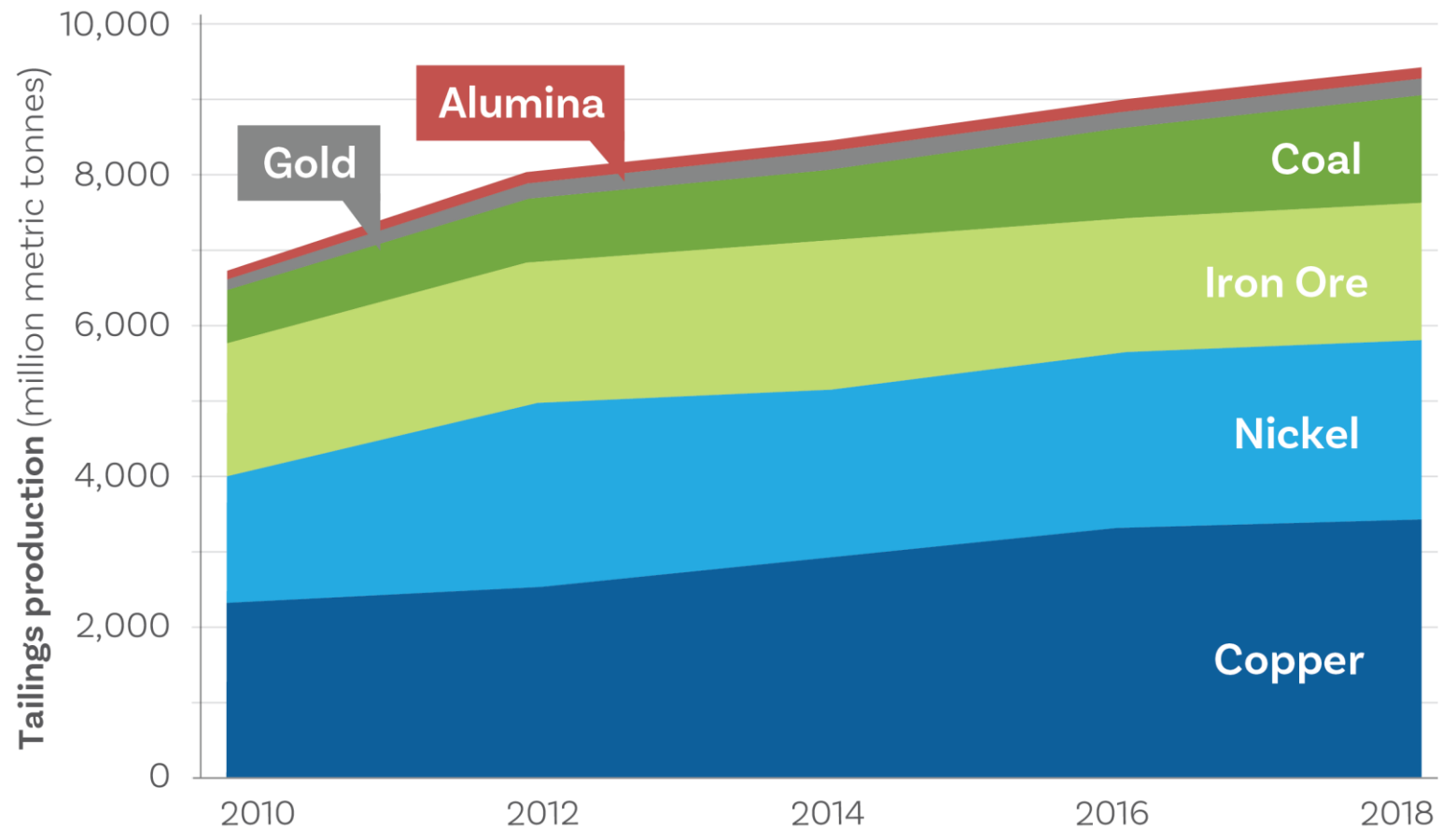
271,330,652,000m³
tailings stored globally



Size of the Problem

Estimate of global annual tailings production by commodity

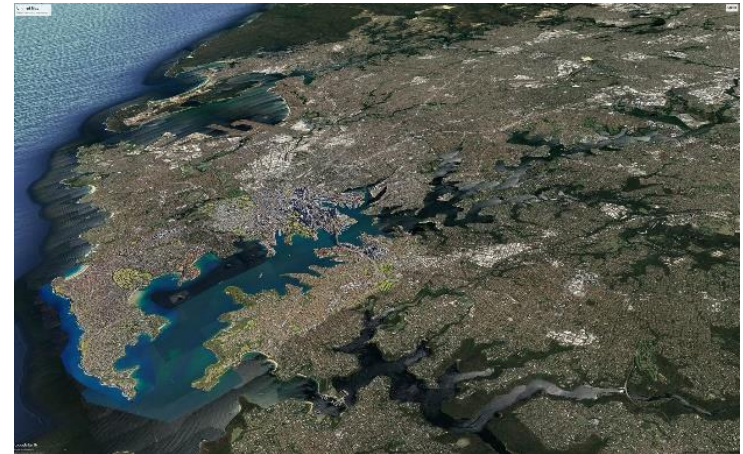
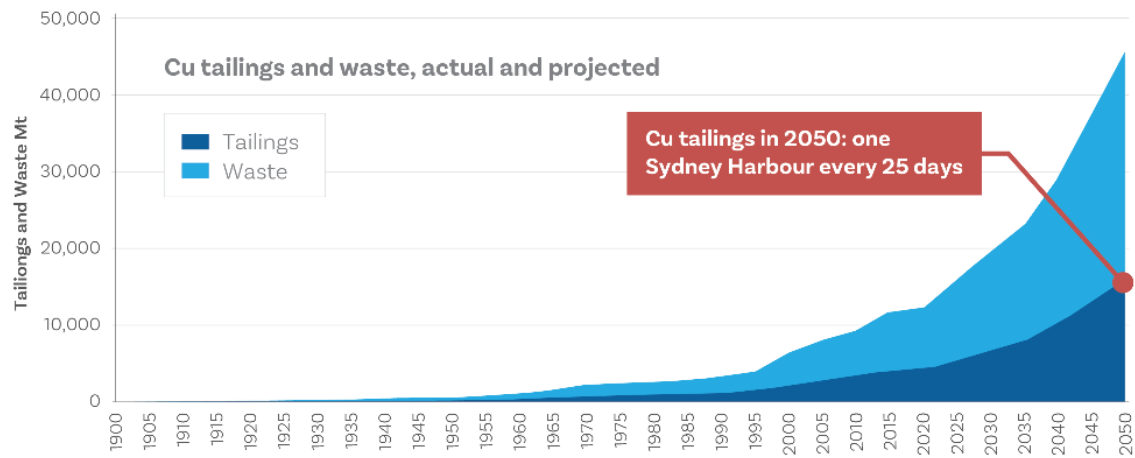
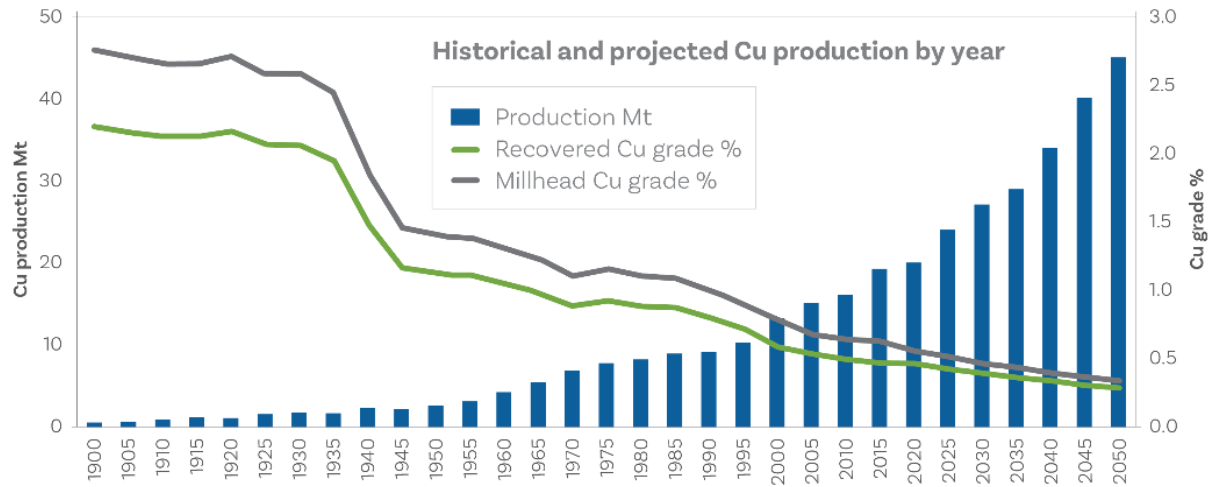
- 3.4 billion tonnes tailings produced annually from copper tailings in 2018
- Copper by far the most
- Declining grades, increasing demand, mean the volume of tails per tonne Cu produced is going up



Tailings – major source of AMD



Cu tailings – 2050



Mining and the Circular Economy

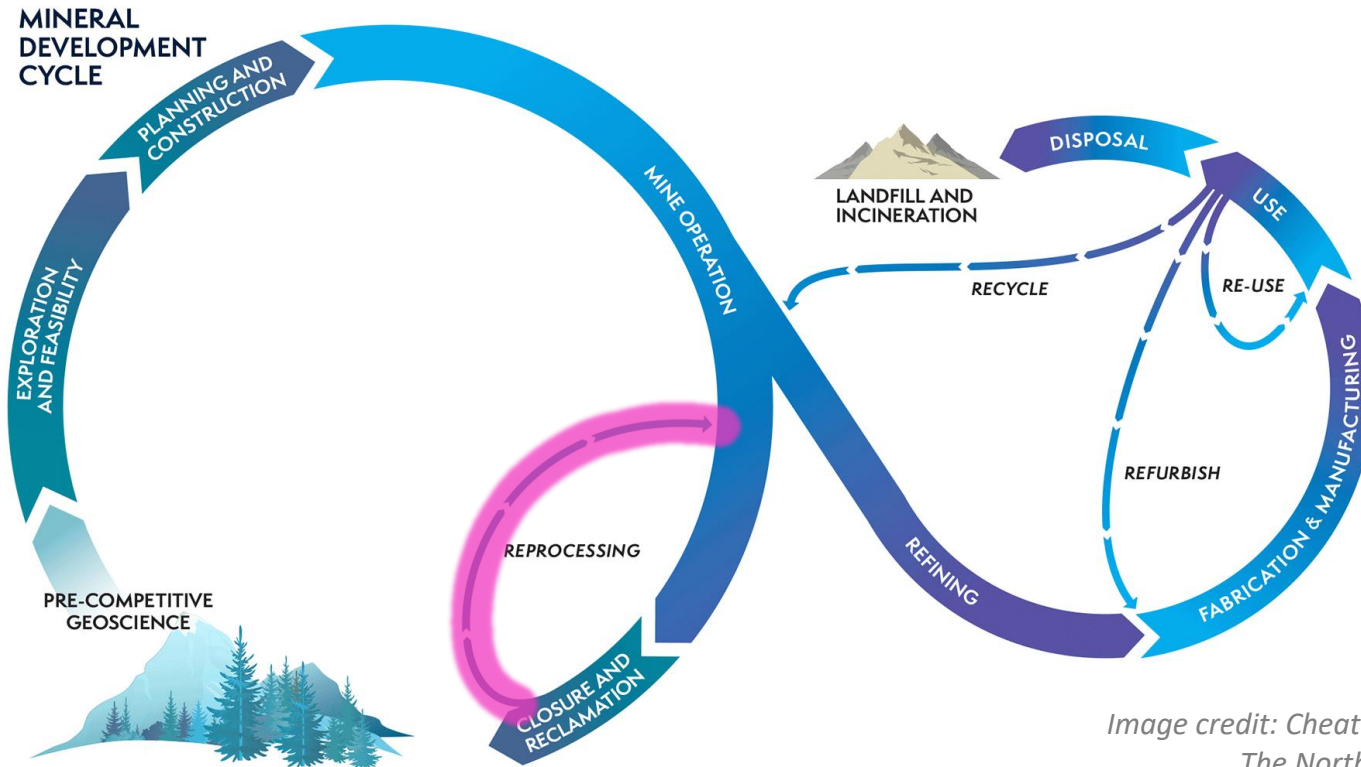


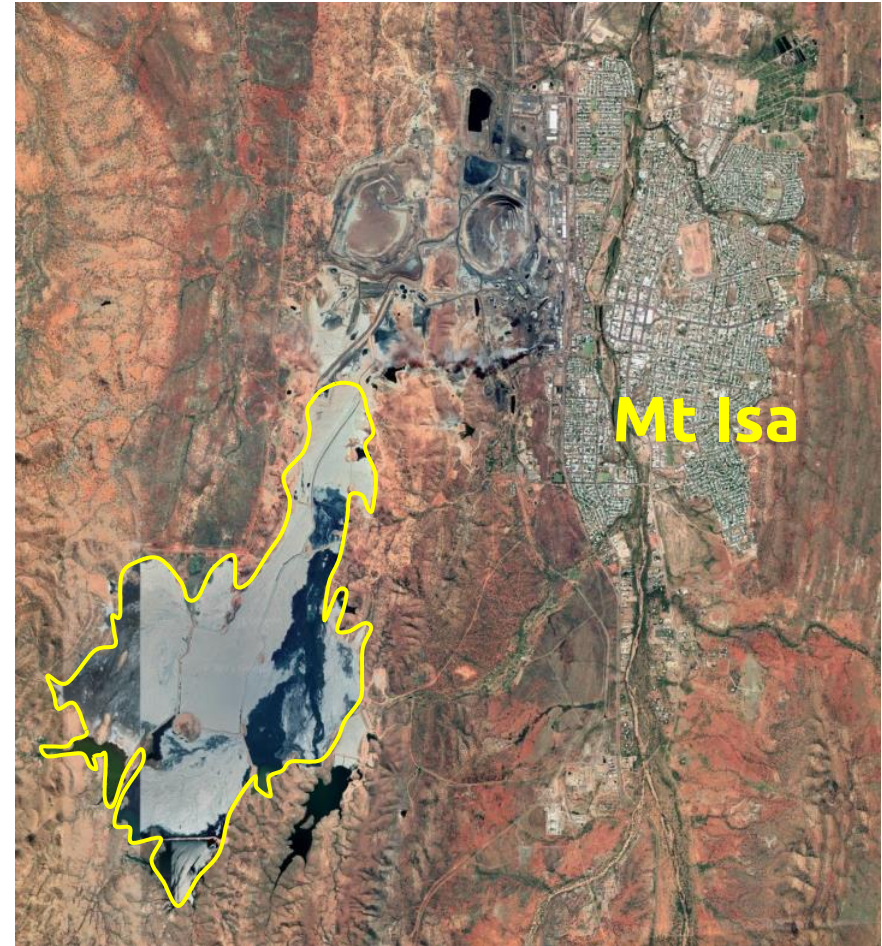
Image credit: Cheatle & Freele, (2020)
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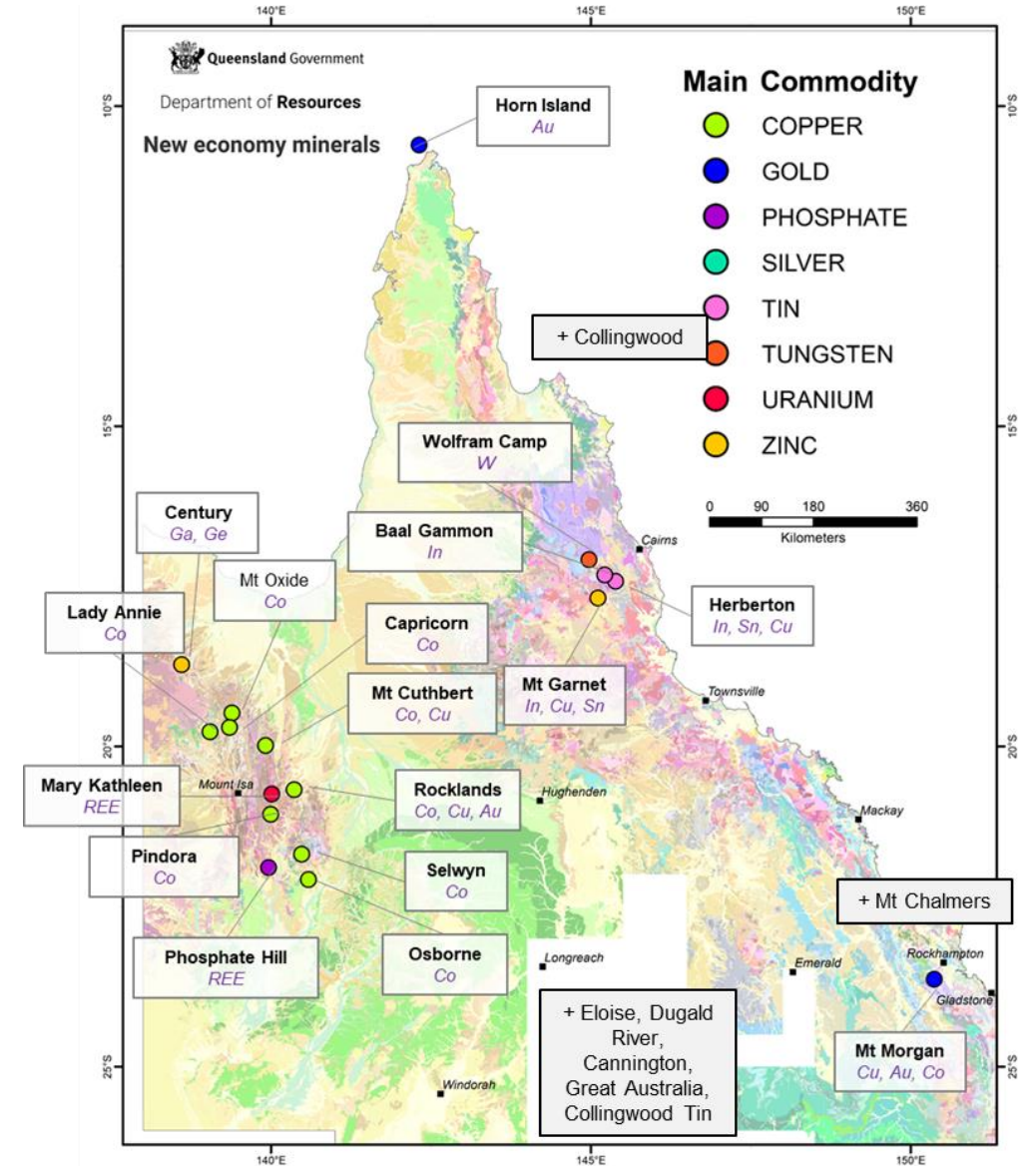
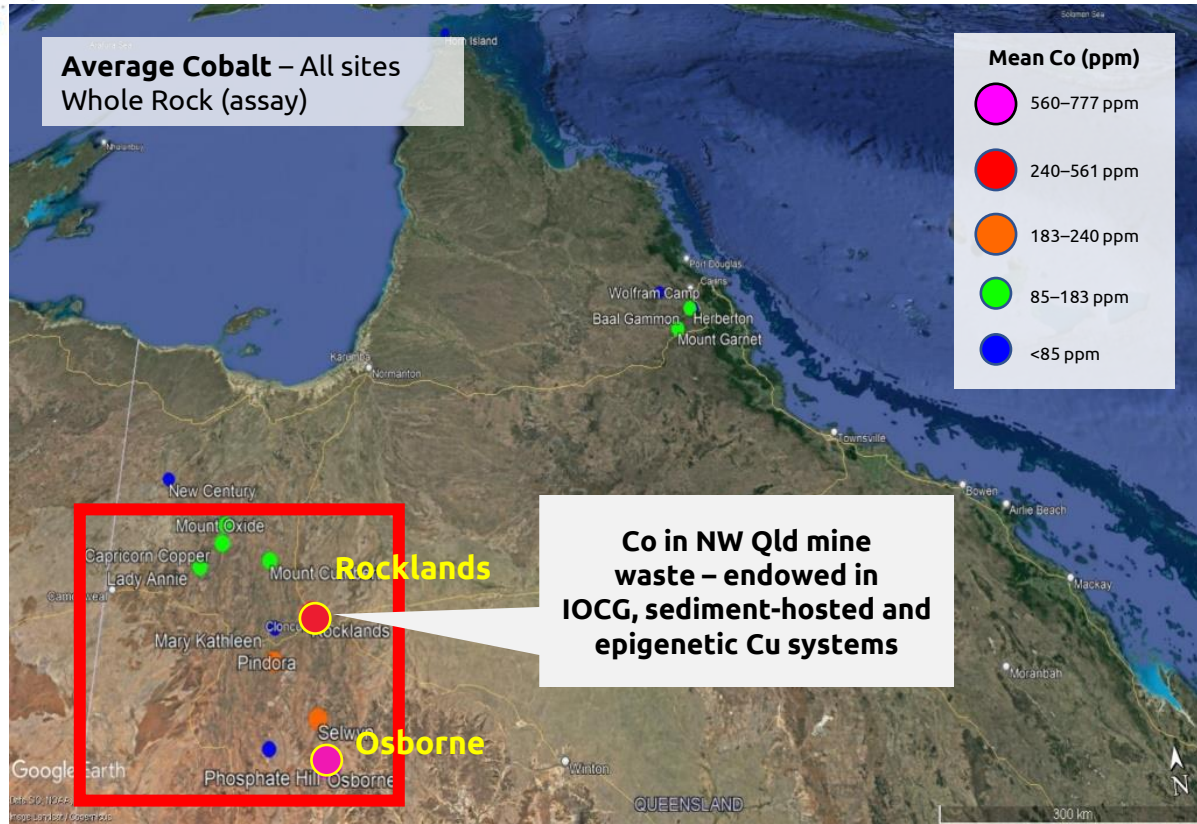


The opportunity of secondary prospectivity

Example – Mount Isa copper mine:

- Reported spot grades up to 9% Cobalt
- No cobalt production since 1990's
- Approx 22km² tailings







*Ethical and reliable cobalt
for a more sustainable world*



Our aim: clean, responsible cobalt supply

The integrated Broken Hill Cobalt Project offers responsibly sourced cobalt

Targeted project life +20 years:

- Mineral Resource of 118Mt* for 81,400t cobalt.

Primary cobalt:

- 3,500 tpa of cobalt (as MHP or Cobalt Sulphate).
- 300,000 tpa of Elemental Sulphur.

Patented minerals processing tech for treating pyrite feedstocks:

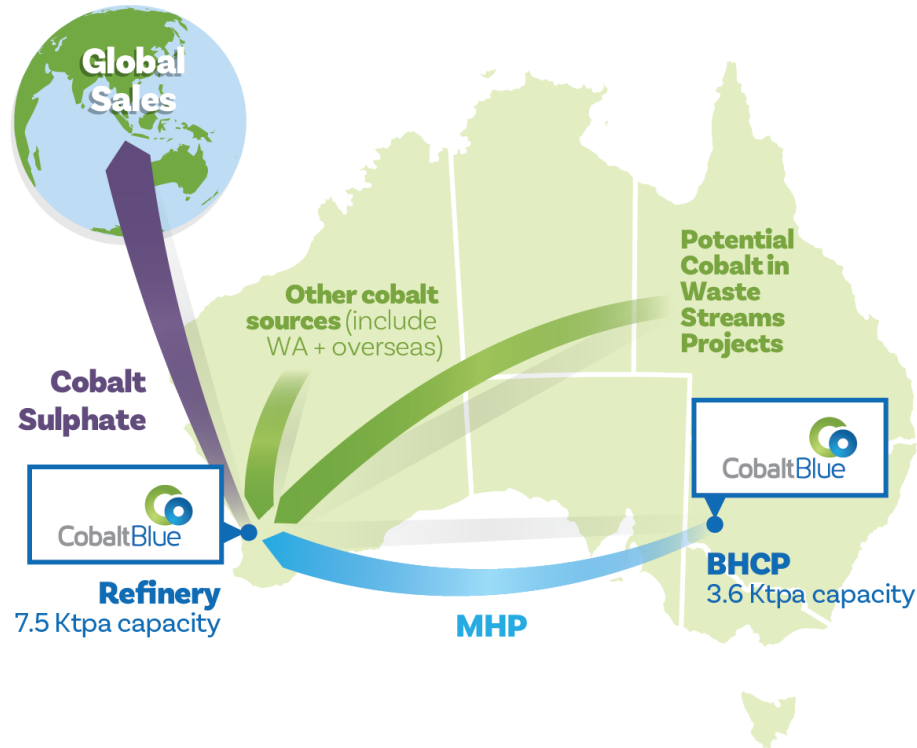
- 90–95% recovery of cobalt from ore to product.



Our Aim: One of world's largest cobalt suppliers

Cobalt Blue will produce battery-grade cobalt sulphate via an integrated mine (Broken Hill) and refinery (Kwinana). COB can also process other sources of cobalt from Australia or overseas.

COB will become one of the largest producers of battery-grade cobalt in the world.



Global mined cobalt operations (ex-DRC), 2026 (Kt Co)

Weda Bay (Indo)	8.7
Nornickel (Russia)	6.0
Coral Bay (Philippines)	6.0
Morowali (Indo)	5.2
Ambatovy (Madagascar)	5.0
Obi Island (Indo)	4.2
Cobalt Blue	3.6
Murrin Murrin (Australia)	3.6
Moa Bay (Cuba)	3.5
Ramu (PNG)	3.1
Voisey's Bay (Canada)	3.0
Ravensthorpe (Australia)	2.0
Nickel West (Australia)	1.5
Jervois (USA)	1.5

Global battery-grade cobalt sulphate capacity, 2026 (Kt Co)

China (Various)	110
Australia (Cobalt Blue)	7.5
Finland (Umicore, Jervois)	5
Canada (Electra)	4
Belgium (Umicore)	1



Cobalt Blue: Waste Streams Project

Project Aim

- To generate opportunities for re-mining of key battery metals from mine waste
- To work with existing operations to develop synergies for secondary metal extraction
- Turning 'trash' into 'treasure'



Waste Streams Project

March 2021

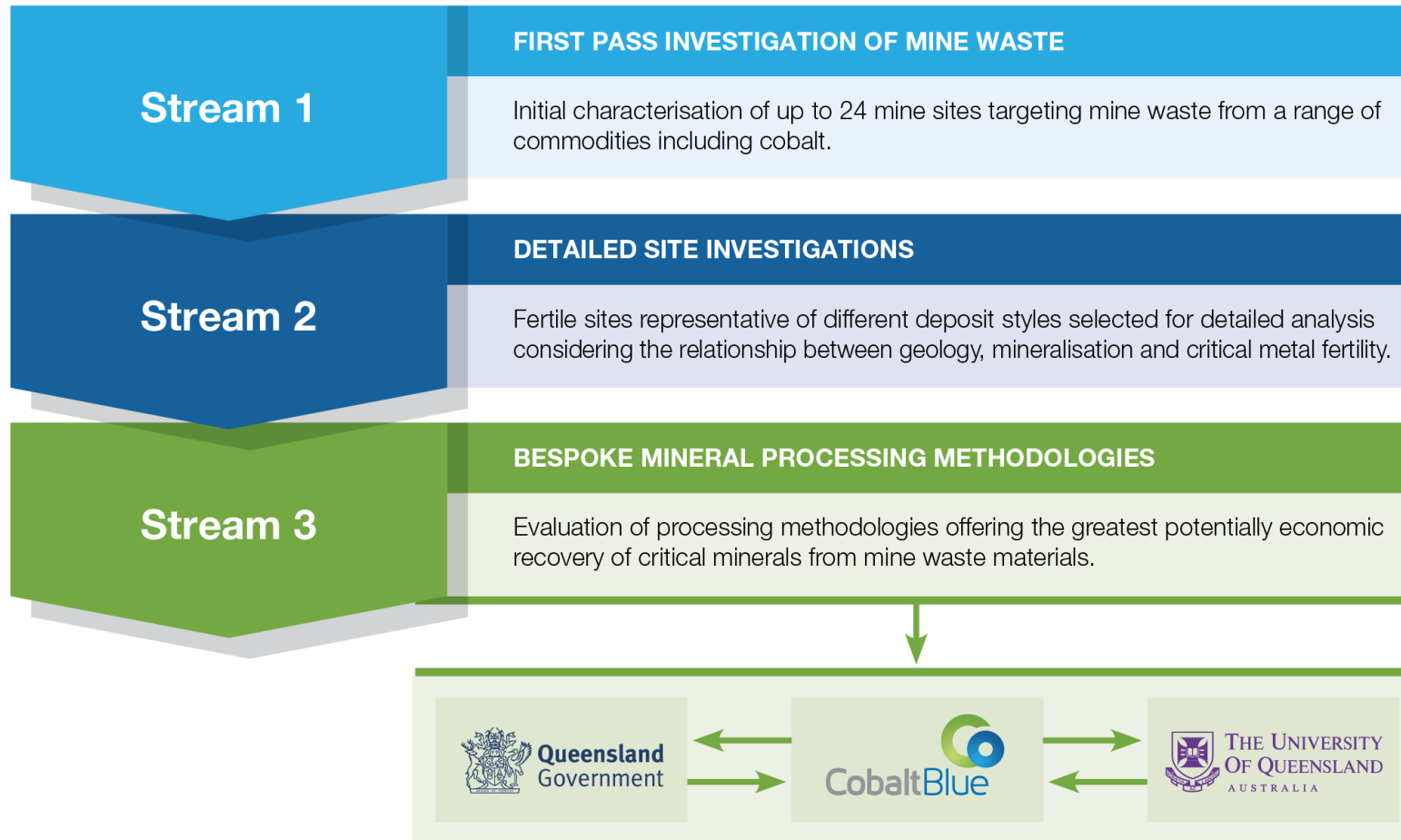
- Desktop reviews, focus on Northwest Minerals Province

December 2021

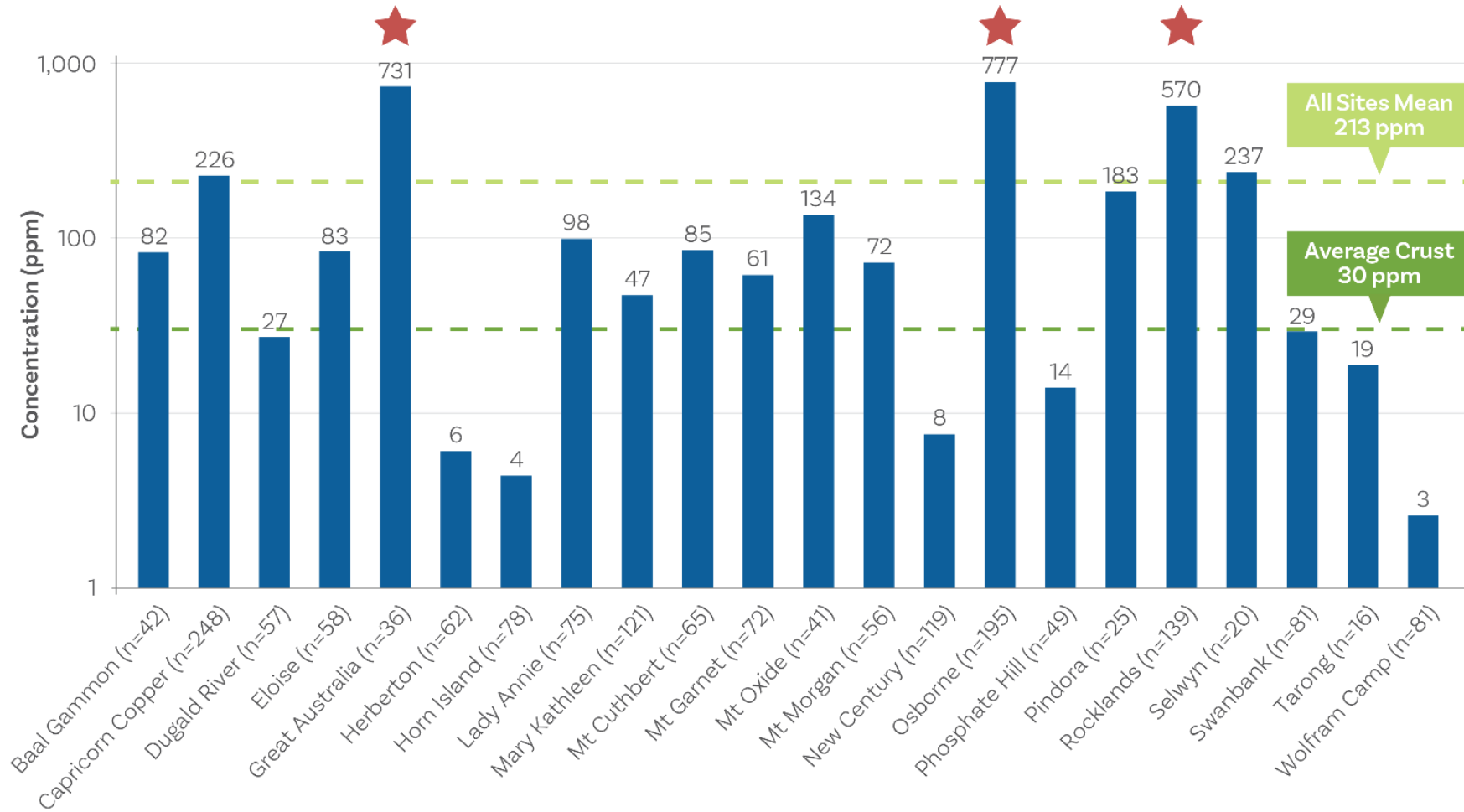
- Execution of MOU with Queensland Dept of Resources to collaborate on the Secondary Prospectivity project
 - Examining the prospectivity of mine waste for critical minerals
 - Identify opportunities for further development



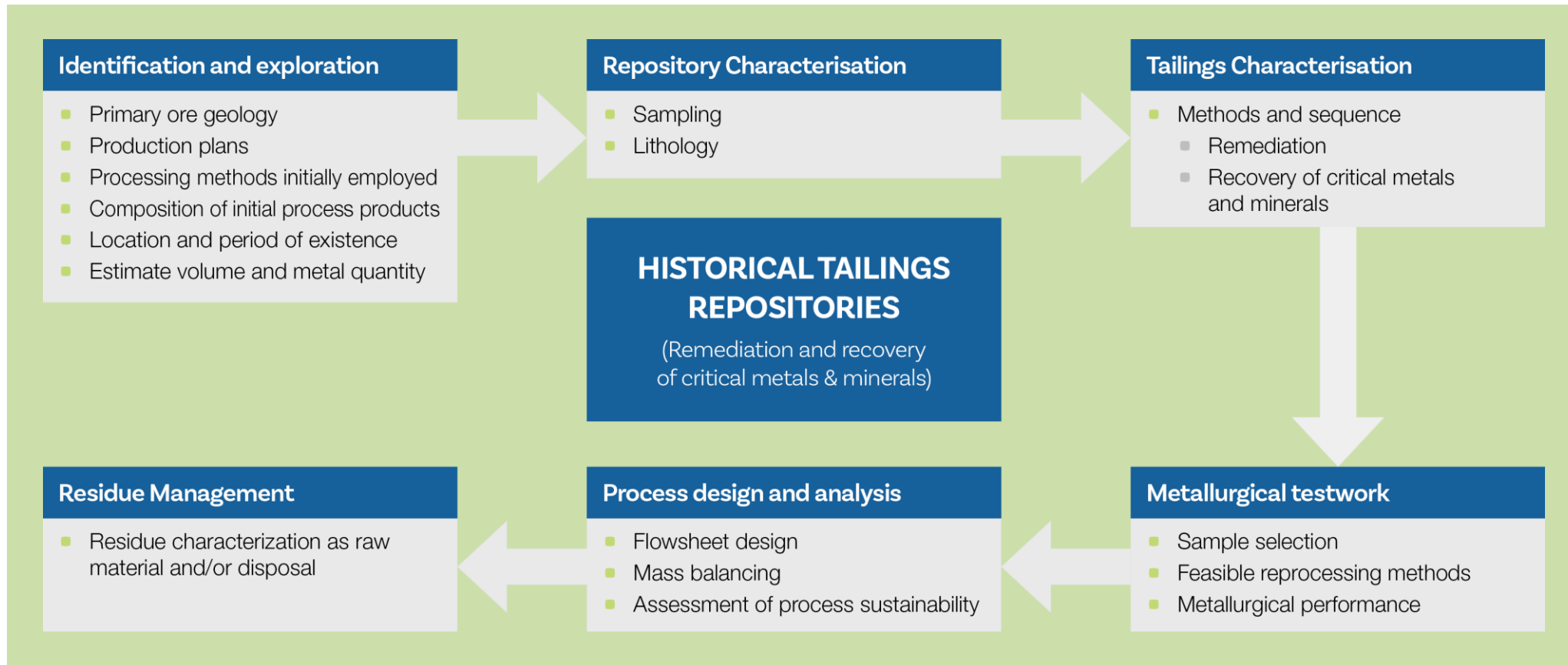
GSQ-UQ secondary prospectivity project



Cobalt assays in Qld mine waste



Realising the Opportunity



Source: Systematic characterization of historical tailings for possible remediation and recovery of critical metals and minerals (Mulenshi et al 2021)



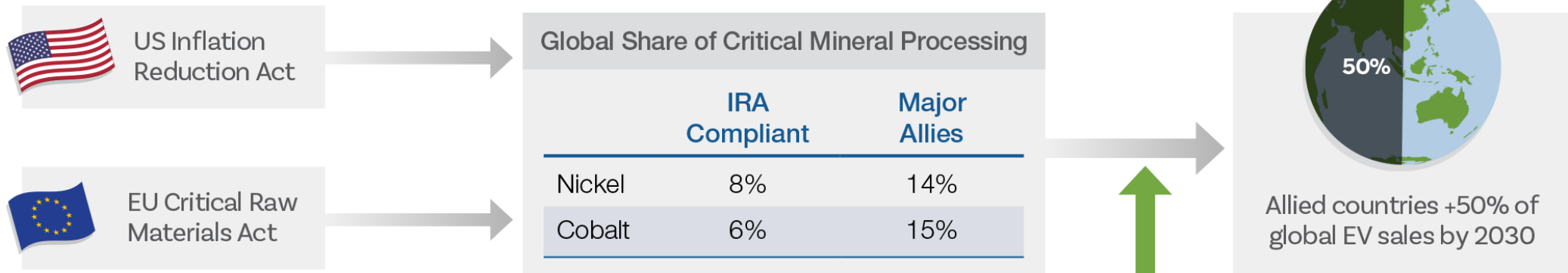
Companies already doing this....

Already there...

- **New Century** – Century and Mt Lyell (Zn)
- **EQ Resources** – Mt Carbine (W)
- **Heritage Minerals** – Mt Morgan (Cu-Au)
- **NQ Minerals** – Hellyer (Pb, Zn, Ag)
- **BIM Metals/Carnaby Resources** – Tick Hill (Au)
- **South 32** – Gemco (Mn)
- **Rio Tinto** – Sorel-Tracy, Canada (Sc)
- **Regeneration Enterprises** - various



Building an allied supply chain



OPPORTUNITIES



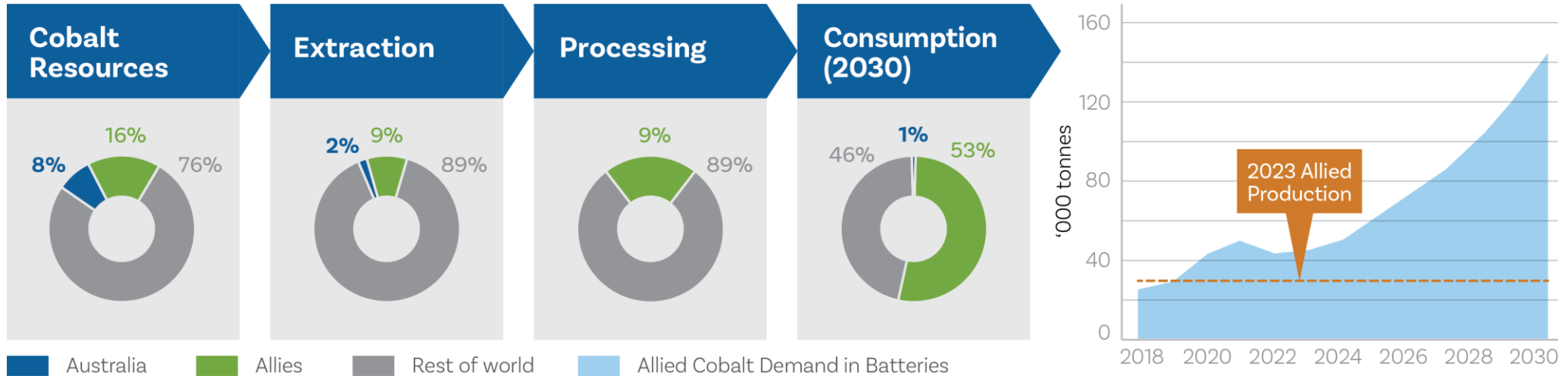
Australia is the only Allied country that produces all four cathode elements (lithium, nickel, cobalt & manganese)



Cobalt Blue to become one of the largest Allied suppliers of cobalt sulphate



Building an allied supply chain



- Australia is the only country globally that mines all four of the cathode elements (lithium, nickel, cobalt and manganese).
- Overcoming the real chokepoint in critical minerals supply chain, **Processing**, cannot be addressed until the US/EU incentivize responsible and sustainable **Extraction**.
- Cobalt Blue is targeting an integrated approach focused on **Extraction** (Broken Hill) and **Processing** (Kwinana). Large scale **Extraction** and **Processing** in Australia will support secure global supply chains.



Cobalt Blue

www.cobaltblueholdings.com

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